

Minimum Condensate Pipe Size

Equipment Capacity in Tons of Refrigeration (kW)	Minimum Condensate Pipe Diameter	
	in Inches	(mm)
Up to 20 (Up to 70.34)	3/4	(20)
21–40 (73.85–140.67)	1	(25)
41–90 (144.19–316.6)	1-1/4	(32)
91–125 (320.03–439.6)	1-1/2	(40)
126–250 (443.12–879.2)	2	(50)
